



DDP Wheel Modification Service Packaging Instructions

Begin by inspecting your wheel prior to beginning the packaging process. Verify that your wheel has been stripped down to the specifications outlined by Dirty Dixie Performance. This includes the tire being dismounted from the wheel; and the wheel bearings removed from the hub.

If the wheel bearings are not removed from the wheel upon receipt of your wheel to the DDP machining division, or if you lack the tools or capabilities to remove the wheel bearings yourself, this is okay. This is still an acceptable wheel for submission to our modification service, however there will be a service charge balance for labor required at a rate of \$XXX.XX/Hr, x(OHR), which will be delivered to your email inbox in the form of a PayPal Invoice, and must be paid in full before the machining process on your wheel can begin.

PLEASE NOTE

****Failure to pay invoice for shop labor will result in your placeholder in line for machining being forfeited until such time as invoice has been paid in full.****

-After verifying the tire & wheel bearings have been removed (or acknowledging responsibility of payment for shop labor charge) Please take a moment to carefully inspect your wheel, inside & out, for any cosmetic imperfections. Such as, but not limited to, -scratches in finish, rock chips, or damage of any kind. Make a mental note of these imperfections, as they will be documented by Dirty Dixie Performance and provided to the customer, prior to beginning the machining process.

After visually inspecting your wheel for defects, you are ready to begin the packaging process.

****TIP****

****Begin by laying out a soft towel or microfiber cloth on top of your work surface to avoid scratching your wheel during packaging.****



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- **(STEP ONE-)** Use the provided 3M Painters Tape to cover rim lip outside edge. Be sure to cover the lip fully- See Fig.1



(Fig. 1)

TWO wraps around the entire rim lip on top **AND** bottom is what is recommended for safe shipping.

Once the rim lip has been fully covered by the painters tape, and is securely stuck (pressed down) to the lip all the way around, it is now time to focus on protecting the critical wheel hubs for transport.



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- (STEP 2-) Locate the 2 foam Protective Discs provided to you inside of your DDP Wheel Shipment Kit. These will be used to cover the wheel wheel hubs during shipment.

PLEASE NOTE

This step is critical, use caution when performing this step. This area **MUST be protected during shipment.**

Place a foam Protective Disc on **EACH** side of the wheel hub, and press carefully on the disc from the **CENTER** of the wheel until you feel it set inside the wheel hub. The wheel hub surface is somewhat sharp, and will “dig/cut” into the foam disc, giving it a good contact surface around the hub. Be careful when applying pressure to the foam discs, they are brittle and **CAN** break.

****TIP****

To prevent your disc(s) from breaking, **DO NOT apply pressure from the **SIDES** of the disc, instead apply pressure carefully from the **CENTER** of the disc, straight down into the small surface of the hub.**



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Once the discs have been fully seated securely on the wheel hub, you are now ready to begin applying cling wrap to your entire wheel before it goes inside the cardboard box.

- **(STEP 3-)** Locate the cling wrap that has been provided to you inside of your DDP Wheel Shipment Kit. This will be used to wrap the entire wheel surface, as well as add additional support to the foam protective discs, ensuring that they will not become dislodged during shipment.

Begin by carefully standing your wheel upright, ensuring it will not tip or fall over onto a surface that may potentially damage it. (A carpeted floor, or a soft towel works well for this!)

After you have placed your wheel vertically on a soft surface, begin wrapping your wheel tightly with cling film.

Start by covering the foam Protective Discs **FIRST**. Begin with an “X” or a “+” pattern, to ensure that neither of the two discs can move or become dislodged during shipment.



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After ensuring that the discs are centered on the hubs, and held down securely by the cling wrap so that no movement of the discs is present, you can now begin wrapping the rest of the wheels exposed surfaces.

Keep the cling wrap application **TIGHT & EVEN** until **ALL** exposed surfaces of the wheel are completely covered by film.

You should not be able to see any “bare” areas of the wheel showing through the cling wrap.

- **(STEP 4-)** Once the wheel is fully film covered, you are now ready to place your wheel inside the box.

Locate (4x) support corners and notice the slits for the rim lip to rest inside.

IMPORTANT

**** ALL EIGHT of these ledges MUST be fully engaged with the corresponding rim lip when the wheel is placed inside the box. ****

These “Ledges” or “Slits” are what supports your wheel within the box.

-IT IS SUPPOSED TO BE TIGHT!-

These Support Corners are a “**Press Fit**”, and some resistance **WILL** be encountered when placing the completed unit of wheel and corners inside the box.

- Verify that the bottom of your wheel shipment container has **remained** sealed during its postage to you. Add more tape to the bottom of the box (if necessary) to ensure the carton remains sealed.

TIP

The easiest way to load the wheel & corners into the box is with an extra set of hands. Enlist the help of a friend for this step. It will make things much easier.

If not possible, it can be done solo, it just requires a bit more finesse. I will outline both methods below.

If you have help; have the other person hold the (4x) Support Corners themselves, while you hold the wheel (By the spokes, or the non-supported portion of the rim lip), and place the wheel **AND** the Support Corners simultaneously inside the box slowly and precisely, as one complete unit.



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Move slowly and carefully while placing the wheel & corners inside the box. Make sure to avoid dropping the rim lip out of the support slits on the support corners.

Method #2- (No helping hands available) If you will be loading the wheel into the box by yourself, the easiest way to do this is to place 2x support corners on opposing sides of the wheel, diagonally.

Once you have these in place on opposing sides, use each opposing corner to physically lift the wheel and the support corners **SIMULTANEOUSLY** as one unit and slide it into the box.

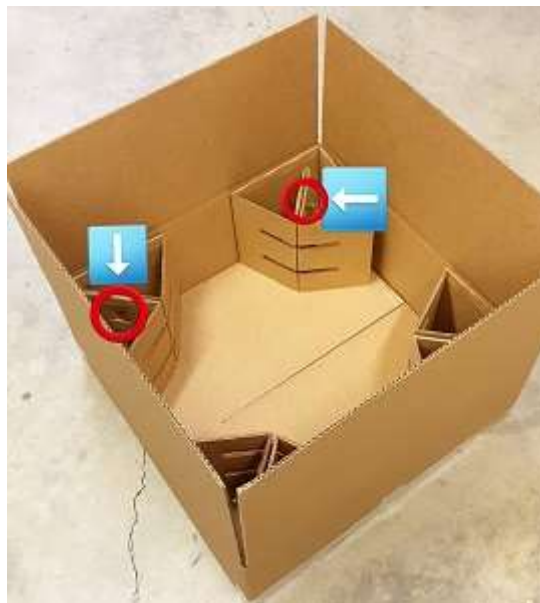
Now that you have done this, you will have the wheel in the box with 2x corners installed as well, on opposing sides, diagonally.

It WILL BE a tight fit, as intended, and it **WILL** be challenging getting the remaining 2x Support Corners installed, but it is possible.

Work slowly, carefully, and cautiously. Take your time.

IMPORTANT

**** Take care to avoid bending, creasing, or deforming the cardboard support corners in any way. Be sure the cardboard tabs on the corners remain interlocked together as they were shipped to you. ****



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- **(STEP 5-)** Tape the top of the carton securely with packaging tape, and your carton is now ready to be taken to the Post Office, UPS, FedEx, or carrier of your choice.

Dirty Dixie Performance Logistics Expert Sam Cabe recommends USPS **GROUND** as the most cost effective shipping carrier on large, heavyweight items.

Please reach out to our Logistics Department at dirtydixiesam@gmail.com if you have **ANY** questions or concerns regarding packaging or shipment of your wheel.

Thank you for your purchase from DIRTY DIXIE PERFORMANCE!
RIDE SAFE AND AS ALWAYS #DoltDirty

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Feel free to post your FXLRT WHEEL MOD install/photos on your motorcycle and use #ddpwheelmod to show off your motorcycle.

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